

PART III - LIST OF DOCUMENTS, EXHIBITS AND OTHER ATTACHMENTS

SECTION J

LIST OF ATTACHMENTS

SECTION J: ATTACHMENTS I THROUGH VIII

UNIFORM SPECIFICATIONS

ATTACHMENTS I THROUGH V TO SECTION J CONSIST OF THE SEVERAL IDENTIFIED INS UNIFORM ITEMS AND THEIR SPECIFICATIONS. BECAUSE OF THE NUMBER, THIS INFORMATION IS PRESENTED AS ATTACHMENTS I THROUGH V OF THIS SOLICITATION AND ANY RESULTING CONTRACT.

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ATTACHMENT I - INFORMATION UNIFORM SPECIFICATIONS

**United States Immigration and Naturalization Service
Uniform Program Specification #1986 - SBM-1
Immigration Information Officer's Standard Blazer - Male**

STYLE:

Fully tailored blazer. Single breasted, 2-button front with notch lapels and center back vent. Standard buttons to be replaced with regulation USINS buttons. Set-in flap bottom pockets. Two inside breast pockets - one each side. Fully lined.

MATERIALS:

Shell:	20% Wool/80% Dacron Polyester - 11 1/2 - 12 oz.
Lining:	100% Polyester, to contrast with shell color
Fusing:	Front: High quality Weft type
	Chest: High density non-woven
	Trim: Non-woven
Undercollar	
Cloth:	High quality felt, color to match shell fabric
Buttons:	(2) front 36 ligne gold metal shank - USINS buttons
	(3) per sleeve 24 ligne gold metal shank - USINS
buttons	
Thread:	Size 70 Polyester core, cotton wrapped, same color
as	fabric

CONSTRUCTION:

All edge stitching throughout coat (edge, collar, flap, topwelt) to be matching, approximately 5/16" from edges. Set-in flap lower pockets to measure 6" X 1 7/8" with 1/4" reese besem. Top welt to be made with uniform welt matching to measure 7/8" X 4 3/8". Garment to be fully lined for better wearability; sewn armholes to join lining and shell under arms and at shoulder seams. Lining to be blindstitched at cuff for easy alteration. Sleeve to be set-in type with open vent. Center back vent to have 10 3/4" opening. All seams to measure 1/2", except back seam, which must measure 3/4". Front buttonholes to be sewn first with reinforced bartack. Dry clean only, hanger braid. Front buttons to be 36 ligne INS metal shank and 3 matching 24 ligne buttons on each sleeve. Two inside welt pockets to measure 5" with 1/4" double besem. An Information Officer badge patch shall be stitched to the left breast below the pocket welt. The bottom point of the patch shall be 7 1/8" over from the front edge of the coat. The top of patch shall be 1 1/8" down from the top of the pocket welt.

WORKMANSHIP:

The finished blazer shall conform to the requirements of this specification and be free of defects which will affect appearance and serviceability. The omission from the specification of a detailed description concerning any point shall be regarded as meaning that only the best commercial practices, materials, and workmanship are to be used.

COLORS:

Raeford Navy Blue #3930-610, or equivalent
Raeford Gray Heather #3937-12792, or equivalent

**United States Immigration and Naturalization Service
Uniform Program Specification #1986 - SBF-1
Immigration Information Officer's Standard Blazer - Female**

STYLE:

Fully tailored blazer. Single breasted, slightly tapered, 2-button front with notch lapels. Standard buttons to be replaced with regulation USINS buttons. Set-in flap pockets. One inside breast pocket. Fully lined.

MATERIALS:

Shell:	20% Wool/80% Dacron Polyester - 11 1/2 - 12 oz.
Lining:	100% Polyester, to contrast with shell color
Fusing:	Front: High quality Weft type
	Chest: High density non-woven
	Trim: Non-woven
Undercollar	
Cloth:	High quality felt, color to match shell fabric
Buttons:	(2) front 36 ligne gold metal shank - USINS buttons
	(3) per sleeve 24 ligne gold metal shank - USINS buttons
Thread:	Size 70 Polyester cord, cotton wrapped, same color as fabric

CONSTRUCTION:

All edge stitching throughout coat (edge, collar, flap, topwelt) to be matching, approximately 5/16" from edges. Set-in flap lower pockets to measure 5" X 1 3/4" with 1/4" reese besem. Top welt to be made with uniform welt machine to measure 3/4" X 3 1/2". Garment to be fully lined for better wearability; sewn armholes to join lining and shell under arms and at shoulder seams. Lining to be blindstitched at cuff for easy alteration. Sleeves to be set-in type. All seams to measure 1/2", except back seam which must measure 3/4". Front buttonholes to be sewn first with reinforced bartack. Dry clean only, hanger braid. Front buttons to be 36 ligne metal shank with INS crest and 2 matching 24 ligne buttons on each sleeve. One inside welt pocket to measure 4 and 1/4" with 1/4" double besem and approximately 9" from bottom of coat. An Information Officer badge patch shall be stitched to the left breast below the pocket welt. The bottom point of the patch shall be 5 1/2" over from the front edge of the coat. The top of the patch shall be 1" down from the top of the pocket welt.

WORKMANSHIP:

The finished blazer shall conform to the requirements of this specification and be free of defects which will effect appearance and serviceability. The omission from the specification of a detailed description concerning any point shall be regarded as meaning that only the best commercial practices, materials, and workmanship are to be used.

COLORS:

Raeford Navy Blue #3930-610, or equivalent

Raeford Gray Heather #3930-12792, or equivalent

**United States Immigration and Naturalization Service
Uniform Program Specification #1986 - SVM-1
Immigration Information Officer's Standard Vest - Male**

STYLE:

Fully lined "V" neck vest, 5-button front, standard buttons to be replaced with regulation USINS buttons, functional bottom besem pockets, satin back with adjustable strap for fitting purposes.

MATERIALS:

Shell:	20% Wool/80% Dacron Polyester - 11 1/2 - 12 oz.
Lining:	100% Polyester, color to match shell fabric
Fusing:	Non-woven
Buttons:	(5) 24 ligne gold metal shank - USINS seal
Thread:	Size 70 Polyester core, cotton wrapped, same color as fabric

CONSTRUCTION:

5/16" Edge stitching throughout vest. Functional reese 1/2" double welt pockets to measure 4 1/2". Full front fusing. Satin back with adjustable strap. (5) Tailored buttonholes with (5) 24 ligne INS metal shank buttons. Size 44" Regular" back length to measure no less than 23". All other sizes to be graded accordingly. An Information Officer badge patch to be stitched to left breast. The bottom point of the patch shall be over 5 1/4" from the front center edge at the lapel curve.

WORKMANSHIP:

The finished vest shall conform to the requirements of this specification and be free of defects which will affect appearance and serviceability. The omission from the specification of a detailed description concerning any point shall be regarded as meaning that only the best commercial practices, materials, and workmanship are to be used.

COLORS:

Raeform Navy Blue #3930-610, or equivalent
Raeform Gray Heather #3937-12792, or equivalent
Raeform Maroon #3930-68180, or equivalent

**United States Immigration and Naturalization Service
Uniform Program Specification #1986 - SVF-1
Immigration Information Officer's Standard Vest - Female**

STYLE:

Fully lined "V" neck vest, 4-button front, tapered, not straight styling, standard buttons to be replaced with regulation USINS buttons, functional bottom besem pockets, self-fabric back.

MATERIALS:

Shell: 20% Wool/80% Dacron Polyester - 11 1/2 - 12 oz.
Lining: 100% Polyester, color to match shell fabric
Fusing: Non-woven
Buttons: (4) 24 ligne gold metal shank - USINS seal
Thread: Size 70 Polyester core, cotton wrapped, same color as fabric

CONSTRUCTION:

5/16" Edge stitching throughout vest. Functional reese 1/2" double welt pockets to measure 3 3/4" Full front fusing. Back fully lined with shell back. (4) Tailored buttonholes with (4) 24 ligne INS metal shank buttons. Size "10" back length to measure no less than 17 1/2". All other sizes to be graded accordingly. Information Officer badge Patch to be stitched to left breast. The top of the patch shall be 2" down from the center of the shoulder seam.

WORKMANSHIP:

The finished vest shall conform to the requirements of this specification and be free of defects which will affect appearance and serviceability. The omission from the specification of a detailed description concerning any point shall be regarded as meaning that only the best commercial practices, materials, and workmanship are to be used.

COLORS:

Raeford Navy Blue #3930-610, or equivalent
Raeford Gray Heather #3937-12792, or equivalent
Raeford Maroon #3930-68180, or equivalent

**United States Immigration and Naturalization Service
Uniform Program Specification #1986 - SPM-1
Immigration Information Officer's Standard Trousers - Male**

STYLE:

Trousers shall be manufactured from up-to-date pattern and designed so that there will be no "peg" at the hip or baggy seat.

MATERIALS:

Shell:	20% Wool/80% Dacron Polyester - 11 1/2 - 12 oz.
Pocketing:	To match shell; 80% Polyester/ 20% Rayon
W.B. Curtain:	To match pocketing, 2 rows of Snug-tex insert and ban-roll
Buttons:	24 ligne
Zipper:	Memory lock slider nylon chain
Thread:	Size 70 Polyester core, cotton wrapped, same color as fabric

CONSTRUCTION:

Quarter top pockets with 6 1/4" opening. Pockets to be 6" deep from button of pocket opening reinforcing bartacking at each end of pocket opening. 5" double besem back pocket. Besems to measure 1/4" each. Back pocket to be at least 6" deep, reinforcing bartack at each end of back pocket. Button and buttonhole in back left pocket. 6 1/2" zipper fly with reinforcing bartack at bottom of fly. (7) 7/16" belt loops sewn to waistband. Minimum 3" back outlets. Front pockets turned and stitched, back pockets fake stitched. Crackstitch sewn down waistband. Crushproof hook-and-eye front closure. Tandem stitch back seam. All seams to be 1/2" pressed open.

WORKMANSHIP:

The finished trousers shall conform to the requirements of this specification and be free of defects which will affect appearance and serviceability. The omission from the specification of a detailed description concerning any point shall be regarded as meaning that only the best commercial practices, materials, and workmanship are to be used.

COLORS:

Raeferd Navy Blue #3930-610, or equivalent
Raeferd Gray Heather #3937-12792, or equivalent

**United States Immigration and Naturalization Service
Uniform Program Specification #1986 - STP-1
Immigration Information Officer's Standard Trousers - Female**

STYLE:

Trousers shall be manufactured from up-to-date patterns and designed so that there will be no "peg" at the hip or baggy seat.

MATERIALS:

Shell:	20% Wool/80% Dacron Polyester - 11 1/2 - 12 oz.
Fusing:	Trim non-woven
Button:	(1) 24 ligne
Zipper:	Nylon
Elastic:	1/2" high quality
Thread:	Size 70 Polyester core, cotton wrapped, same color as fabric

CONSTRUCTION:

Front fly style with 7" nylon zipper. Reinforcing bartack at bottom of fly. 24 ligne matching button and buttonhole front closure. Separate with 1/2" elastic webbing inserted into back section of waistband to allow 3" of stretch. Waistband to measure 1 1/8" wide. Front darts to measure 2" and back darts to measure 3" from waistband. All seams to be 1/2" surged and pressed open for tailored look. Quarter top pockets with 6" opening. Pockets to measure 4 1/2" deep from bottom of pocket opening.

WORKMANSHIP:

The finished trousers shall conform to the requirements of this specification and be free of defects which will affect appearance and serviceability. The omission from the specification of a detailed description concerning any point shall be regarded as meaning that only the best practices, materials, and workmanship are to be used.

COLORS:

Raeform Navy Blue #3930-610, or equivalent
Raeform Gray Heather #3937-12792, or equivalent

**United States Immigration and Naturalization Service
Uniform Program Specification #1986 - SSF-1
Immigration Information Officer's Standard Skirt**

STYLE:

Simple, fold-over pleat at back of skirt. Back zipper with button and buttonhole closure. Separate waistband with elastic sides. Double front ("trouser") pleats; back darts. One-panel front, two-panel back.

MATERIALS:

Shell: 20% Wool/80% Dacron Polyester - 11 1/2 - 12 oz.
Fusing: Trim non-woven
Button: (1) 24 ligne
Zipper: Nylon
Elastic: 1/2" high quality
Thread: Size 70 Polyester core, cotton wrapped, same color as fabric

CONSTRUCTION:

General two-gore design - one-panel front, two-panel back construction. Back simple pleat, split not to exceed 12" in total length, 2" facing over pleat. Waistband to be 1 1/8" wide, length 1/2" elastic inserted into sides. Waistband to allow for 3" of stretch. 7" zipper to be concealed. 24 ligne matching button and buttonhole, back closure. Double front ("trouser") pleats; back darts to measure 2 1/2" from waistband. Two slash pockets with an approximate opening of 6 1/2" to 12" deep. The outside of the pocket opening shall be top-stitched, with bartacks at the bottom of the pocket opening. The pocket fabric shall be black. All seams to be 1/2", surged, and pressed open. Size "12" to be 28" long, with 2" hem; other sizes to be measured accordingly.

WORKMANSHIP:

The finished skirt shall conform to the requirements of this specification and be free of defects which will affect appearance and serviceability. The omission from the specification of a detailed description concerning any point shall be regarded as meaning that only the best commercial practices, materials, and workmanship are to be used.

COLORS:

Raeford Navy Blue #3930-610, or equivalent
Raeford Grey Heather #3937-12792, or equivalent

**United States Immigration and Naturalization Service
Uniform Program Specification #1986 - LSS-1
Immigration Information Officer's Standard Long Sleeve Shirt
Male and Female**

FABRIC:

65% Poly/35% Cotton Poplin, 4.25 oz per yard in bright white

STYLE:

The style shall be known as a dress collar (female convertible collar), long sleeve shirt, with full length tail and form-fitting. The shirt is to have two (2) pleated outside breast pockets and scalloped flaps having one (1) button each.

COLLAR & STAND:

The collar points are to measure 3 3/8" long (2 7/8" female) with permanent sewn-in mylar collar stays. The collar height at the rear is 1 1/2", top stitched 1/4" off the edge. The collar stand measures 1 5/16" at rear and the band is to be die cut and interlined with appropriate threading.

FRONT:

The left and right fronts shall have a self goods turnback of at least 7/8" on the button stand side and 1 1/2" on the other. The left front (right on female) shall have seven (7) buttonholes (6 on females) spaced 3 3/4" apart and to be set 3/4" from the "edge". The buttons are to be strongly attached through two thicknesses of material forming the right front, and shall correspond to each buttonhole.

SHOULDER STRAPS:

Asymmetrical shape top stitched 1/4" off the edge to be set on the yoke with a leading top stitch conforming with the front joining seam. The straps are to measure 2" at sleeve, tapering to 1 3/8" and set not more than 1 1/2" from the folded collar. Straps are to be X-stitched.

BADGE REINFORCEMENT:

Two-ply sling 1" wide centered over the left pocket, stitched to the shoulder seam and flap setting stitch (female to have inside fabric patch). It is to have two (2) embroidered buttonhole eyelets approximately 1 1/4" (female 3/4") from top of the pocket flap spaced 1" apart and centered on the sling.

POCKETS:

Two (2) breast pockets with 1 1/4" stitched pleats. The pockets are to measure 5 5/8" wide, 6" deep (female 5" X 5"). The left breast pocket is to have a 1 1/2" pencil slot. Each pocket shall have a button to accommodate the flap buttonhole.

FLAPS:

To have two (2) scalloped flaps, top-stitched around the edges, to finish 5 7/8" in width, 2 3/4" in length at the center, and 2 1/4" in length at the sides (female 5 1/4 X 2 1/4 X 1 3/4). The flaps are to be secured to the front of the shirt approximately 1/4" above the pocket with two (2) rows of stitching 3/16" apart. The left flap is to have an invisible pencil opening of 1 1/4" (female 1") to correspond precisely with the pencil slot of the pocket. The invisible pencil opening provides a uniform appearance to both pocket flaps. This feature must be incorporated in the construction of the shirt. Both flaps are to be interlined with poplin. The flaps shall button down to the pocket material.

SLEEVES & CUFFS:

To have long sleeves, cut straight and whole, with 5" (female 4 1/4") sleeve vent. Lower facing shall measure approximately 1/2" in width. The cuffs are to measure 2 1/2" with rounded corners. There shall be two (2) buttons with corresponding buttonholes on each cuff with one (1) button and buttonhole in the sleeve facing (female, 1 buttonhole, 2 buttons side by side, no buttonhole on sleeve facing).

BUTTONS:

Will be first-grade white 19 ligne pearlescent plastic.

STITCHING:

Single needle throughout. All top stitched 1/4" off the edge. The sleeve inserting and side close felling will be safety stitched.

THREAD:

All sewing threads are to be colorfast Polyester core cotton warp to match the color of the shirt fabric.

LINING:

All collars, flaps and top center bands are to be interlined with poplin.

EMBLEM ATTACHMENT:

The U.S. Immigration Information Officer shoulder emblem (see insignia) will be attached 1 1/2" below the left shoulder seam, centered with navy colorfast Polyester core thread matching the emblem. It is to be attached during the assembly of the shirt.

NAMEPLATE REINFORCEMENT:

Two-ply reinforcement 1/2" X 3" of self material sewn to the inside of the shirt and centered over the right pocket parallel to and 5/8" above the top of the right pocket flap. It shall have two (2) embroidered buttonhole eyelets, spaced 1 3/4".

COLOR:

All shirts will be bright white or white-white in color, whether viewed in natural daylight or under fluorescent light. This bright white should be reflected in all shirts received from the vendor.

**United States Immigration and Naturalization Service
Uniform Program Specification #1986 - SSS-1
Immigration Information Officer's Standard Short Sleeve Shirt
Male and Female**

FABRIC:

65% Poly/35% Cotton Poplin, 4.25 oz per yard in bright white

STYLE:

The style shall be known as a banded collar (convertible collar for female) short sleeve shirt, with full length tail and form-fitting. The shirt is to have two (2) pleated outside breast pockets and scalloped flaps having one (1) button each.

COLLAR:

The banded style collar (female convertible) shall be two-piece and is to measure 3 3/8" long at the points (2 7/8" female). The collar shall be made with permanent sewn-in mylar collar stays. The collar height at the rear is 1 1/2", top stitched 1/4" off the edge.

FRONT:

The left and right fronts shall have a self goods turnback of at least 7/8" on the button stand side and 1 1/2" on the other. The left front (right on female) shall have seven (7) buttonholes (6 on females) spaced 3 3/4" apart and to be set 3/4" from the edge. The buttons are to be strongly attached through two thicknesses of material forming the right front (left on female), and shall correspond to each buttonhole.

SHOULDER STRAPS:

Asymmetrical shape top stitched 1/8" off the edge to be set on the yoke with a leading top stitch conforming with the front joining seam. The straps are to measure 2" at sleeve, tapering to 1 3/8" and set not more than 1 1/2" from the folded collar. Straps are to be X-Stitched.

BADGE REINFORCEMENT:

Two-ply sling 1" wide centered over the left pocket, stitched to the shoulder seam and flap setting stitch (female to have inside fabric patch). It is to have two (2) embroidered buttonhole eyelets approximately 1 1/4" (female 3/4") from top of the pocket flap spaced 1" apart and centered on the sling.

POCKETS:

Two (2) breast pockets with 1 1/4" stitched pleats. The pockets are to measure 5 5/8" wide, 6" deep (female 5" X 5"). The left breast pocket is to have a 1 1/2" pencil slot. Each pocket shall have a button to accommodate the flap buttonhole.

FLAPS:

To have two (2) scalloped flaps, top-stitched around the edges, to finish 5 7/8" in width, 2 3/4" in length at the center, and 2 1/4" in length at the sides (female 5 1/4" X 2 1/4" X 1 3/4"). The flaps are to be secured to the front of the shirt approximately 1/4" above the pocket with two (2) rows of stitching 3/16" apart. The left flap is to have an invisible pencil opening of 1 1/4" (female 1") to correspond precisely with the pencil slot of the pocket. The invisible pencil opening provides a uniform appearance to both pocket flaps. This feature must be incorporated in the construction of the shirt. Both flaps are to be interlined with poplin. The flaps shall button down to the pocket material.

SHORT SLEEVES:

The sleeves are to be straight and whole, to have a 3/4" hem and to finish approximately 9" long from the shoulder seam (female 8 3/4").

BUTTONS:

Will be first-grade white 19 ligne pearlescent plastic.

STITCHING:

Single needle throughout. All top stitched 1/4" off the edge. The sleeve inserting and side close felling will be safety stitched.

THREAD:

All sewing threads are to be colorfast polyester core cotton warp to match the color of the shirt fabric.

LINING:

All collars, flaps and top center bands are to be interlined with poplin.

EMBLEM ATTACHMENT:

The U.S. Immigration Information Officer shoulder emblem (see insignia) will be attached 1 1/2" below the left shoulder seam, centered with navy colorfast polyester core thread matching the emblem. It is to be attached during the assembly of the shirt.

NAMEPLATE REINFORCEMENT:

Two-ply reinforcement 1/2" X 3" of self material sewn to the inside of the shirt and centered over the right pocket parallel to the 5/8" above the top of the right pocket flap. It shall have two (2) embroidered buttonhole eyelets, spaced 1 3/4".

COLOR:

All shirts will be **bright white** or **white-white** in color, whether viewed in natural daylight or under fluorescent light. This **bright white** should be reflected in all shirts received from the vendor.

**United States Immigration and Naturalization Service
Uniform Program Specification #1986 - SSVM-1
Immigration Information Officer's Standard Sweater Vest - Male**

STYLE:

Standard, "V" neck pullover sweater vest.

MATERIALS:

Fabric: 100% Wool - 64 quality 2/36 knitting twist yarn
Stitch: 14 cut inter-lock, 1X1 Rimaldi Trim

INSIGNIA:

An Information Officer badge patch shall be stitched on the left breast. The top of the patch shall be 4 1/2" below the center of the shoulder seam.

COLORS:

Yarn to match Raeford Navy Blue 3930-610, or equivalent
Yarn to match Raeford Maroon 3930-68180, or equivalent

**United States Immigration and Naturalization Service
Uniform Program Specification #1986 - SSVF-1
Immigration Information Officer's Standard Sweater Vest - Female**

STYLE:

Standard, "V" neck pullover sweater vest.

MATERIALS:

Fabric: 100% Wool - 64 quality 2/36 knitting twist yarn
Stitch: 14 cut inter-lock, 1X1 Rimaldi Trim

INSIGNIA:

An Information Officer badge patch shall be stitched on the left breast. The top of the patch shall be 4 1/2" below the center of the shoulder seam.

COLORS:

Yarn to match Raeford Navy Blue 3930-610, or equivalent
Yarn to match Raeford Maroon #3930-68180, or equivalent

**United States Immigration and Naturalization Service
Uniform Program Specification #1986 - SSM-1
Immigration Information Officer's Standard Sweater - Male**

STYLE:

Standard, long-sleeve, "V" neck pullover sweater.

MATERIALS:

Fabric: 100% Wool - 64 quality 2/36 knitting twist yarn
Stitch: 14 cut inter-lock, 1X1 Rimaldi Trim

INSIGNIA:

An Immigration Officer badge patch shall be stitched on the left breast. The top of the patch shall be 4 1/2" below the center of the shoulder seam.

COLORS:

Yarn to match Raeford Navy Blue 3930-610 or equivalent
Yarn to match Raeford Maroon 3930-68180 or equivalent

Badge patch - Same as male sweater vest

**United States Immigration and Naturalization Service
Uniform Program Specification #1986 - SSP-1
Immigration Information Officer's Standard Sweater - Female**

STYLE:

Standard, long-sleeve, "V" neck pullover sweater.

MATERIALS:

Fabric: 100% Wool - 64 quality 2/36 knitting twist yarn
Stitch: 14 cut inter-lock, 1X1 Rimaldi Trim

INSIGNIA:

An Immigration Officer badge patch shall be stitched on the left breast. The top of the patch shall be 4 1/2" below the center of the shoulder seam.

COLORS:

Yarn to match Raeford Navy Blue 3930-610, or equivalent
Yarn to match Raeford Maroon 3930-68180, or equivalent

**United States Immigration and Naturalization Service
Uniform Program Specification #1986 - DRM-1
Immigration Information Officer's Dress Raincoat - Male**

STYLE & CONSTRUCTION:

Styling and construction of the garment shall be identical to LONDON FOG "Douglas" model, or equivalent, with the exception of 36 ligne USINS regulation buttons on the front of the garment, and 24 ligne USINS regulation buttons on the epaulets and sleeve cuffs. The cuff adjustment bands shall be joined with two brass colored D-ring closures matching the color and finish of the regulation buttons. Color of the linings and warmer shall be the same as the garment.

MATERIALS:

Shell/Yoke lining:	65% Dacron Polyester/35% Combed Cotton
Sleeve lining:	100% Nylon
Zip-out warmer:	100% Acrylic Pile
Warmer sleeve/Yoke:	Napped Satin

Outer fabric to be treated with Dupont Zepel application for water-repellent finish.

COLORS:

LONDON FOG Navy #2984, or equivalent

**United States Immigration and Naturalization Service
Uniform Program Specification #1986 - DRF-1
Immigration Information Officer's Dress Raincoat - Female**

STYLE & CONSTRUCTION:

Styling and construction of the garment shall be identical to LONDON FOG "Lisette" model, or equivalent, with the exception of 36 ligne USINS regulation buttons on the front of the garment, and 24 ligne USINS regulation buttons on the epaulets and sleeve cuffs. The cuff adjustment bands shall be joined with two brass colored D-ring closures matching the color and finish of the regulation buttons. Color of the linings and warmer shall be the same as the garment.

MATERIALS:

Shell:	65% Fortrel Polyester/35% Combed Cotton
Body lining:	100% Nylon
Sleeve lining:	100% Nylon
Zip-out warmer:	100% Acrylic Pile
Warmer sleeve:	Napped Satin

Outer fabric to be treated with Dupont Zepel application for water-repellent finish.

COLORS:

LONDON FOG Navy #2124, or equivalent

**United States Immigration and Naturalization Service
Uniform Program Specification #1992 - INBJ-1
Immigration Information Officer's Bomber Jacket - Male/Female**

COLOR:

Navy 6025-1112 - Blauer, or equivalent

A certificate of compliance shall be submitted by the contractor to the contracting officer, stating the following requirements have been met:

REQUIREMENTS FOR THE BASIC SHELL FABRIC:

Cloth Type: Nylon 70 denier (warp), and 2 ply taslanized nylon 70 denier (filling), plain weave, treated with durable fluorocarbon water and stain release agents.

Weight (uncoated): 3.0 oz. per sw. yd. [+ or - .4 oz]

Break Strength [lbs]--Warp: 210 [min.] Fill: 100 [min.]

Tear Strength [lbs]--Warp: 04 [min.] Fill: 06 [min.]

Count: 158 (warp), 68 (fill)

Shrinkage: Warp 2% [max.], Fill 2% [max.]

Color Fastness and Crocking: Good 20/40 hours

REQUIREMENTS FOR THE PERMANENT BODY LINING:

Cloth Type: 100% nylon taffeta bright, semi-bright or semi-dull, plain weave Denier: warp: 70 Fill: 70

Fibers: Nylon #66 continuous filament yarns with 34 filaments

Melting Point: 450 degrees Fahrenheit

Weight: 1.8 oz. per square yard

Warp: 104 [+ or - 2]

Fill: 86 [+ or - 2]

Tearing Strength [lbs]- Warp: minimum of 3.5 Fill: minimum of 2.1

Breaking Strength [lbs]- Warp: minimum of 125 Fill: minimum of 85

Maximum Shrinkage-- Warp: less than 2% Fill: less than 2%

Color Fastness and Crocking: Good

REQUIREMENTS FOR THE INTERLINING:

Cloth Type: 100% cotton osnaburg

Color: Charcoal

Weight: 3.45 yards per pound

Count: warp: 30 Fill: 24

Break Strength-- warp: 60 lbs fill: 35 lbs

Maximum Shrinkage-- warp and fill: 3-4%

6025.spc

REQUIREMENTS FOR THE COLLAR PILE:

Type: 100% acrylic face, 100% polypropylene back
Weight: 27 -28 ounces per lineal yard [58 to 60 inches wide)
Weight Distribution: Face 70%, backing 30%
Pile Height: 3/8 inch
Finish: High lustre seal finish

REQUIREMENTS FOR THE REMOVABLE LINER (QUILT):

Nylon Face Fabric
See requirements for permanent body lining fabric.
Nylon Tricot Backing
Cloth Type: 28 gauge nylon tricot knit
Fiber: 40 denier single ply
Wales: 32 courses: 28
Color: Charcoal
Insulation
Type: 3M CS-200 body. cs 100
Fiber Content: 35% polyester 65% olefin fibers by weight

INTERLINING:

The following parts shall be interlined: Collar, Collar Stand, Sleeve Cuffs, Epaulets, Pocket

ELASTIC WAISTBAND:

Type: Polyspun and rubber
Color: Black
Warp: 40/2 ply spun poly with 37 gauge extruded rubber covered with four ends of 12/1 ply spun polyester
Filling: 150/2 ply texerized polyester
Standard Stretch: 90% [+or - 10%]
Shall be 1 3/4 inch elastic webbing

SILESIA:

The pocketing shall be a two by one twill, 100% polyester fill, polyester/rayon warp, color black.

SLIDE FASTENERS:

The front zipper shall be plastic, size #5, one way, 21 inches in length, color black. Side zippers shall be 9 1/2 inch nylon coil, color black.

EYELETS:

Eyelets for the badge tab shall be spaced 1 1/8 inch center to center, and shall be size 00 invincible brass.

BUTTONS:

Collar attachment buttons shall be 4 hole pure melamine plastic conforming to Type II, class D, Style 20 and 21, of U.S. Military Specification #V-B-871D. Color shall match the basic shell fabric.

GENERAL DESIGN:

The jacket shall be waist length jacket featuring two pleated pockets, with scalloped flaps, side vent zippers, sleeve cuffs, shoulder straps, inner patch pocket and shirred waistband. The zip in zip out body lining shall be Thinsulate. The jacket shall be dry cleanable.

EPAULETS:

The epaulets shall be made of two plies of the basic shell fabric plus the interlining. The epaulets shall be 2 inches in width at the sleeve joining seam and shall taper to 1 3/4 inches in width at the narrow end. The exposed length shall measure 6 1/2 inches. The point of the epaulet shall finish at the collar joining seam of the coat. The epaulet shall be box "x" stitched to the shoulder.

SLEEVES:

Two piece, coat style, set-in, with shoulder pads, epaulets, and cuffs at bottom. Cuffs shall close with hook and loop tape. The shoulder pad shall be set into the armhole seam.

POCKETS:

There shall be two reverse pleated two way opening patch pockets on the front of the jacket. The pocket flaps shall be 7 inches in length and 3 1/4 inches in width at the center point. The flap shall be scalloped, consisting of two plies of basic material plus the interlining. There shall be a buttonhole in the flap to accommodate a button. The pleated patch pocket shall be 6 1/2 inches in width, 7 1/4 inches in depth, and will carry a reverse pleat in the center. The patch pocket shall be lined with silesia. The side opening shall measure 5 1/2 inches and be secured by a bartack. The left pocket flap shall have a metal badge tab centered and sewn one inch from the top edge. The left and right inside breast pockets shall be made of taffeta material and shall measure 5 3/4 inches in width and 6 inches in depth. The top of the pocket shall be securely tacked. The gun pocket shall be placed below the left inside breast pocket it shall be made of the shell cloth, close with a snap tab and the opening shall measure 4 1/2 inches wide by 4 1/2 inches deep.

COLLAR:

The permanent collar shall be made of two plies of the basic fabric plus the interlining. The interlining shall be sewn to the under collar. The collar points shall be well shaped and symmetrical. The points shall measure 3 1/2 inches, the center width 3 1/2 inches. The collar stand shall measure approximately 2 inches at center width. The detachable collar will consist of a layer of pile fabric and one layer of polyester/cotton pocketing. The under collar portion of the detachable collar shall consist of two plies of the basic fabric. There will be three buttonholes on both sides of the detachable collar attachment to the jacket. The detachable collar shall fit the permanent collar precisely. There should be no bunching, gaping or distortion.

WAISTBAND:

There shall be two rows of stitching each 1/2 apart, centered on the waistband, and extending through the elastic, the elastic shall be securely tacked at each end.

FACING FRONTS AND BACK:

This facing shall run the length of the front, tapering from 3 3/4 inches at the top to 2 1/4 inches at the bottom.

SIDE VENT ZIPPERS:

Side vent zippers as specified shall be sewn into each seam. The zipper shall be set first to the shell and waistband then the taffeta lining. The coat shall be turned and the zipper shall be topstitched through and through. A take up tab with snap fastener shall also be set into the waistband.

QUILT LINER:

Liner is a full body and sleeve liner quilting shall be stitched in a 4-inch railroad pattern and shall be removable by means of a 46 inch aluminum zipper. Sleeves shall be attached with snap tabs to the jacket. Binding and zipper ends shall be securely bartacked.

LABELING:

There shall be a permanent affixed size label and care instruction label. The size label shall be positioned in collar stand and back seam, centered. The care label shall be sewn into the hem of the inside patch pocket.

BUTTONHOLES:

The buttonholes may be either cut before or cut after type, tapered type with gimp inserted for strength and appearance.

STITCHING AND THREAD:

All stitching shall be even and uniform as per the standard sample. Body joining seams will be five thread safety stitched. Thread shall be size #70 polyester, for the loopers in the safety stitch, #50 rayon wrapped polyester core, vat dyed on all other seams.

METAL BUTTONS:

Epaulet and pocket flap buttons shall be specified by the using agency. Buttons shall be gold, INS.

EMBLEMS:

Agency emblem, shall be specified by the using agency.

SIZES:

Garment must be available to accommodate lady sizes. The size range shall be size extra small to 3 extra large in shorts, regulars, longs and extra longs.

TABLE OF MEASUREMENTS IN INCHES:

Size:	XS	S	M	L	XL	XXL	XXXL
Chest:	39	43	47	51	55	59	63

[measured at armhole and side seam, + or - 3/4 inch]
Back Length, size M: Reg. = 23 1/2 Short= 22 1/2 Long= 24 1/2
XLong= 25 1/2 Increases 1/2 inch for each size [ex. size LARGE Reg = 27 inches] [measured from collar stand to bottom of waistband, + or - 1/2 inch]
Sleeve Length, size M: Reg. = 17 1/2 Short = 16 1/2 Long= 18 1/2 XLong = 19 1/2

IMPORTANT: STANDARD SAMPLE:

In all details not specifically described herein, tailoring, styling, and construction of the components shall conform to the standard sample.

TESTING PRE-BID SAMPLES SUBMITTED BY BIDDERS:

Samples submitted by bidders will be compared for materials, trim and construction with the standard sample on file with the department. Any sample by a bidder may be subjected to such test or tests by any Testing Laboratory as the Contracting Officer may select. All costs in connection with any such test shall be paid for by the bidder.

LIMITED WARRANTY:

The sample and contract garments shall carry a manufacturers printed warranty hang tag. A sample warranty hang tag must accompany the bid package as well. The tag shall instruct the owner of their rights under the warranty.

The Limited Warranty shall contain at minimum the following:

Warranty coverage: Manufacturer agrees to warrant to the original purchaser that the product will be free from defects in materials and workmanship for a period of three (3) years from date of purchase.

Warranty service: Should a covered product become defective during the warranty period, simply return it to the manufacturer with dated proof of purchase. The manufacturer agrees to repair or replace at its option any item determined to be defective and will return to purchaser at no charge.

Limitations: This warranty does not cover abnormal wear and tear, nor the color fastness of fluorescent fabrics, nor damage from chemicals, fire, misuse, accident or negligence. This warranty only applies to the original purchaser of the covered product and is not transferable.

For a complete copy of the Limited Warranty please contact the manufacturer.

**United States Immigration and Naturalization Service
Uniform Program Specification, #1992 - STM-1
Immigration Information Officer's Four-in-Hand Tie (Male)**

STYLE:

Four-in-hand tie

55" to 56" in length

Shall be 3 1/4" wide at front end with 2 1/4" points. Tapers to 1 1/2" at midpoint and narrow end width shall be 1 1/2" with 1" points

Interlining to 100% acrylic for washability. 5 line style

Each tie shall be shipped with an individual cardboard insert to retain its shape during shipping

Identification label shall be centered and sewn on the back side approximately 10" from the point at the widest end

FABRIC AND COLOR:

100% polyester

Jacquard woven repp weave

Stripes to be 5/16" navy blue followed by 1/32" gray - 1/8" burgundy - 1/16" gray - 1/8" burgundy - 1/32" gray

Broom Style #930, or equivalent

**United States Immigration and Naturalization Service
Uniform Program Specification, #1992 - STM-2
Immigration Information Officer's Four-in-Hand Tie (Male)**

STYLE:

Four-in-hand tie

55" to 56" in length

Shall be 3 1/4" wide at front end with 2 1/4" points. Tapers to 1 1/2" at midpoint and narrow end width shall be 1 1/2" with 1" points

Interlining to 100% acrylic for washability. 5 line style

Each tie shall be shipped with an individual cardboard insert to retain its shape during shipping

Identification label shall be centered and sewn on the back side approximately 10" from the point at the widest end

MATERIALS:

Fabric

100% polyester

Peau de Soir weave

COLOR:

Solid Burgundy

Broom Style #935, or equivalent

**United States Immigration and Naturalization Service
Uniform Program Specification, #1986 - STM-3
Immigration Information Officer's Clip on Tie (Male)**

STYLE:

Four-in-hand tie with French ends
Pre-tied on all metal bendover clip
Width at widest point is 3.25 inches
Finished length from top of knot to tip of tie to be 17-1/2 inches
Interlining to be five (5) stripe
Loop label sewn into back of big end of tie accommodate small end
Each tie shall be shipped with an individual cardboard insert to retain its shape during shipping
All components made in U.S.A.

MATERIALS:

Fabric

100% polyester
Jacquard woven repp weave

COLOR:

Stripes to be 5/16" navy blue followed by 1/32" gray - 1/8" burgundy - 1/16" gray - 1/8" burgundy - 1/32" gray

Broom Style #768, or equivalent

**United States Immigration and Naturalization Service
Uniform Program Specification, #1986 - STM-4
Immigration Information Officer's Clip-on Tie (Male)**

STYLE:

Four-in-hand tie with French ends
Pre-tied on all metal bendover clip
Width at widest point is 3.25 inches
Finished length from top of knot to tip of tie to be 17-1/2 inches
Interlining to be five (5) stripe, Natural Color
Loop label sewn into back of big end of tie to accommodate small end
Each tie shall be shipped with an individual cardboard insert to retain its shape during shipping
All components made in U.S.A.

MATERIALS:

Fabric

100% polyester
Peau de Soir weave

COLORS:

Solid Burgundy
Broom Style #765, or equivalent

**United States Immigration and Naturalization Service
Uniform Program Specification, #1992 - SBTF-1
Immigration Information Officer's Standard Tie (Tab-Bow) - Female**

STYLE:

Women's two (2) piece floppy bow
Front piece is 1 5/8" X 14". Folded to a finished length of 7"
Back piece is 1 5/8" X 8 1/2"
Back piece to be tacked approximately 2.25" from ends to form finished shape.
Band to be 3/4" flat strap - double needle stitched.
Finished length to be 18 1/2"
Velcro closing is 2 1/2" of 5/8" hook and 3 3/4" of 5/8" loop.
Velcro color to be black.
All components made in U.S.A.

MATERIALS:

Fabric

100% polyester
Jacquard woven repp weave

COLORS:

Coloration of stripes to be 5/16" navy blue followed by
1/32" gray - 1/8" burgundy - 1/16" gray - 1/8" burgundy - 1/32"
gray

Broome Style #390FL-Velcro, or equivalent

**United States Immigration and Naturalization Service
Uniform Program Specification, #1992 - SBTF-2
Immigration Information Officer's Standard Tie (Tab-Bow) - Female**

STYLE:

Women's two (2) piece floppy bow
Front piece is 1 5/8" X 14". Folded to a finished length of 7"
Back piece is 1 5/8" X 8 1/2"
Back piece to be tacked approximately 2.25" from ends to form finished shape.
Band to be 3/4" flat strap - double needle stitched.
Finished length to be 18 1/2"
Velcro closing is 2 1/2" of 5/8" hook and 3 3/4" of 5/8" loop.
Velcro color to be black.
All components made in U.S.A.

MATERIALS:

Fabric

100% polyester
Peau de Soir weave

COLORS:

Solid burgundy
Broome Style #236FL-Velcro, or equivalent

**United States Immigration and Naturalization Service
Uniform Program Specification #1986 - STT-1
Immigration Information Officer's Standard Tie Tack**

STYLE:

The tie tack shall be equal in appearance to, and the same size and design as, the 24 ligne regulation USINS uniform button, and shall utilize a gold-plated back fastener and button chain. The design shall incorporate a grommet washer to prevent rotation of the tie tack.

Made from 01-13662 Waterbury gilt regulation USINS uniform button, or equivalent.

**United States Immigration and Naturalization Service
Uniform Program Specification #1992 - SSE-1
Immigration Information Officer's Shirt Shoulder Emblem**

FABRIC & THREAD:

All materials must be tested for weight of material, tensile strength, material count and washability (or for dry cleanability for the wool content coat chevrons) by the International Fabricare Institute, or similar industry testing agency, and must have been approved by them prior to use. Industry Standard test methods "AATCC" and "AFTM" must be followed for the physical testing of all base material. Each packet of emblems must contain a label indicating test approval of materials. Test reports must be kept on file by the manufacturer, available for inspection, for one year after the materials are used.

EMBROIDERING:

Prior to embroidering, a four mil polyurethane film sheet must be applied to the back side of the material. This is done to stabilize the material in the loom. This application of film is to be performed with a vacuum table B1567-A-634.

Emblems must be machine embroidered on swiss embroidery looms with automats and may not be produced on multihead equipment.

Thread color names and numbers are the applicable standard samples for shade and are obtainable from Robison-Anton, 175 Bergen Boulevard, Fairview, NJ 07022.

Thread colors and deniers, along with the necessary number of color shades, (see addendum and emblem attached).

The embroidery thread must be rayon yarn, finest quality, in the deniers specified.

Each emblem must contain not less than P* (see ADDENDUM) stitches, Q* (see ADDENDUM) revolutions, not including the stitching in the overlapped merrow edge. Besides the customary and usual understanding of an embroidery "stitch" to mean that length of thread between two needle entry points on an embroidered emblem, one stitch is further identified as that space on a Schiffli embroidery program roll between two transport holes. One meter equalling one hundred stitches. Manufacturer must indicate here the number of stitches (and revolutions) in his/her versions of the bidden emblems.

Stitch scale must be of sufficient density as to preclude the "bleeding" (or see through) of the background material, and uneven matting (register) of color elements. There must be sufficient underlay stitching to give a full three-dimensional, high-relief appearance to these emblems, and must have the exact

appearance as the standard (see 0.2). No stitch may be greater than ten millimeters in length.

Double thread or any thread of different deniers or plys or composition will not be permitted in any part of these emblems. Single thread stitching in the deniers and plys above must be used throughout.

OVERLOCKED MERROW EDGE:

Overlocked merrow edges must be applied to the emblems after the loom operations. Zig-zag stitches (in the configuration of alternating v's and inverted v's), supported by running stitches must be applied around the entire periphery of the individual emblems, under the overlocked merrow edge, to prevent the merrow edge from pulling away from the base material. Straight line running stitches alone will not serve this purpose; buttonhole stitched edge under the merrow edges do not meet this requirement.

The overlocked merrow edges must consist of seven separate threads: five 135/2 denier polyester threads for the top (or front) portion of the edges; and two SN 40 singer monofilament threads for the underneath (or back side) of the edges. Less than seven threads in the edges; as herein specified will not be permitted.

The overlocked merrow edge density must be at least twenty threads per inch.

The overlocked merrow edges must be overrun a minimum of 3/8", and the seven end threads must be pulled through the entire length of the overrun to prevent ravelling. Threads must not be pasted down, taped, knotted, tied, fused into, or onto, or under the plastic film backing, cut off, tucked under, or chained off, but all seven threads must be pulled through the entire length of the overrun.

The color of the overlocked merrow edges must be R* (R/A S*) (see ADDENDUM).

FINISHING:

A four mil polyurethane film sheet must be bonded to the back side of the emblems before die cutting. Sufficient heat must be applied to cause the film to melt and bond to the fabric and bobbin threads. The film must be capable of withstanding home, commercial and industrial laundering formulas. The film must not stiffen nor crack in any of the previously mentioned wash formulas.

The film must be applied in such a manner as to preclude the crushing, flattening, or depressing of the three-dimensionality or high-relief of the embroidery, caused by the application of

pressure during the bonding process; nor may there be jump stitch indentations on the fronts of the emblems. The film sheet must be applied to the span of loomed emblems, prior to die cutting, in the manufacturer's own facilities under constant supervision. This process or any other may not be subcontracted.

The film backing must completely engulf all the raised elements on the reverse (back) side of the emblems, and fill all depressions.

All emblems must be die cut with forged steel die to the exact shape and geometry of the approved design.

WORKMANSHIP:

No distortion of the exterior shape of the emblem is allowable.

All emblems must show a clear cut execution, and must be clean, neatly made, with full tension on all threads; they must be capable of laying completely flat on a smooth surface. Threads may not buckle nor show underlay stitching when emblems are bent.

There must be no broken stitches in the emblems; nor may any stitches be out of proper alignment. No parts of the emblems may be mended.

All emblems must conform to the quality standards if these specifications in all characteristics.

EMBLEM ATTACHMENT:

The United States Immigration Information Officer shoulder emblem (see insignia) will be attached 1 1/2" below the left shoulder seam, centered with navy colorfast Polyester core thread matching the emblem. It is to be attached during the assembly of the shirt.

ADDENDUM
EMBROIDERED EMBLEMS

DESCRIPTION: United States Immigration Information Officer

DIMENSIONS: 3 7/16" wide x 4 7/16" high

BACKGROUND MATERIAL & COLOR:

COLOR: Navy Blue

FABRIC: 65/35 Poly/Cotton and/or 100%
Emblem Polyester

EMBROIDERY COLOR:

<u>COLOR R/A</u>	<u>CABLE COLORS</u>	
<u>DENIER</u>		
Navy Blue FDB2	Navy Blue #1HCD 67179	150/2
Dark Red FDB15	Garnet HBH 67158	150/2
Light Gold FDB77	Golden Yellow HD 67104	100/2
J Metallic Gold	N/A	100/2
*Slate Grey 14-30	N/A	100/2
White FD008	N/A	100/2

NUMBER OF SCHIFFLI EMBROIDERY STITCHES:

9,194 Stitches - 18,388 Revolutions

OVERLOCKED MERROW EDGE COLOR (R* & S*):

<u>COLOR R/A</u>	<u>DENIER</u>
Navy Blue FDB2	150/2
Dark Red FDB15	150/2

*Special dye lot

Contact: Robison-Anton
P.O. Box 159
175 Bergen Boulevard
Fairview, NJ 07022

**United States Immigration and Naturalization Service
Uniform Program Specification #1992 - INBP-1
Immigration Information Officer's Badge Patch**

FABRIC & THREAD:

All material must be tested for weight of material, tensile strength, material count and washability by the International Fabricare institute, or similar industry testing agency, and must have been approved by them prior to use. Industry Standard test methods "AATCC" and "ASTM" must be followed for the physical testing of all base material. Test reports must be kept on file by the manufacturer, available for inspection, for one year after the materials are used.

EMBROIDERING:

Prior to embroidering, a four mil polyurethane film sheet must be applied to the back side of the material. Also, and/or a poly/cotton 20 x 20 construction bukram-type material. This is done to stabilize the material in the loom. This application of film is to be performed with a vacuum table B1567-A-634.

Emblems must be machine embroidered on swiss embroidery looms with automats and may not be produced on multihead equipment.

Thread color names and numbers are the applicable standard samples for shade and are obtainable from Robison-Anton (R/A# below), 175 Bergen Boulevard, Fairview, NJ 07022.

Thread colors and deniers, along with the necessary number of color changes are identified as follows and must be equal to F* Robison-Anton (R/A#) color shades.

COLOR R/A DENIER

(See attached Badge Patch and Addendum)

The embroidery thread must be rayon yarn, finest quality, Schiffli, continuous filament regenerated cellulose type, in the deniers specified.

Each emblem must contain not less than P* (see ADDENDUM) stitches, Q* (See ADDENDUM) revolutions. Besides the customary and usual understanding of an embroidery "stitch" to mean that length of thread between two needle entry points on an embroidered emblem, one stitch is further identified as that space on a Schiffli embroidery program roll between two transport holes. One meter equalling one hundred stitches. Manufacturer must indicate here the number of stitches (and revolutions) in his/her versions of the bidden emblems.

Stitches scale must be of sufficient density as to preclude the "bleeding" (or see through) of the background material, and uneven matting (register) of color elements. There must be sufficient underlay stitching to give a full three-dimensional, high-relief appearance to these emblems, and must have the exact appearance as the standard (0.2). No stitch may be greater than ten millimeters in length.

Double thread or any thread of different deniers or plys or composition will not be permitted in any part of these emblems. Single thread stitching in the deniers and plys above must be used throughout.

STITCHED EDGE

The edges of the emblems must be embroidered with a button-hole stitch, which is interlocked in such a manner that it precludes ravelling of the thread along the edge of the emblems.

The color of the stitched edges must be Gold Metallic (similar to RA#7282G).

FINISHING:

A four mil polyurethane film sheet must be bonded to the back side of the emblems before die cutting. Sufficient heat must be applied to cause the film to melt and bond to the fabric and bobbin threads. The film must be capable of with standing home, commercial and industrial laundering formulas. The film must not stiffen nor crack in any of the previously mentioned wash formulas.

The film must be applied in such a manner as to preclude the crushing, flattening, or depressing of the three-dimensionality or high-relief of the embroidery, caused by the application of pressure during the bonding process; nor may there be jump stitch indentations on the fronts of the emblems. The film sheet must be applied on the span of loomed emblems, prior to die cutting, in the manufacturer's own facilities under constant supervision. This process or any other may not be subcontracted.

The film backing must completely engulf all the raised elements on the reverse (back) side of the emblems, and fill all depressions.

These chevrons must be hand cut by scissors as flush to the stitched edge, so that little or no background material extends beyond the stitched edge.

WORKMANSHIP:

No distortion of the exterior shape of the emblem is allowable.

All emblems must show a clear cut execution, and must be clean, neatly made, with full tension of all threads; they must be capable of laying completely flat on a smooth surface. Threads may not buckle nor show underlay stitching when emblems are bent.

There must be no broken stitches in the emblems; or may any stitches be out of proper alignment. No parts of the emblems may be mended. Each quality control inspection is to have a copy of the embroidery specifications along with an approved sample.

All emblems must conform to the quality standards of these specifications in all characteristics. No exceptions.

SAMPLES:

The successful vendor will be required to submit twelve (12) each actual loom production samples of the embroidered emblem(s) to the Immigration and Naturalization Service for its approval prior to shipment. These samples must incorporate all the details of the specifications provided.

INSPECTION AT THE MANUFACTURING FACILITY:

Individual inspection of each and every embroidered emblem is required. Each emblem must be inspected against these specifications and a pass/fail determination must be made for each emblem. No random sampling inspection will be allowed. All emblems, which fail to pass this individual inspection, must be retained by the manufacturer for a period of three months after the delivery of the entire order, and must be available for inspection by the purchaser. The manufacturer must maintain records of the number and percentage of rejected emblems and provide this information promptly upon request.

PACKAGING:

Emblems must be packaged in clear plastic bags, 25/50 per package, depending on the size of the emblem. A packaging slip is inserted in each bag showing the manufacturer's name, the quantity and inspector's number.

TESTING:

The Immigration and Naturalization Service reserves the right to have any delivered finished product tested by any approved independent testing agency. The test will be for compliance to this specification. Failure to pass test shall result in return of all delivered products for full credit, including any products which may have been used in the intervening time; the vendor will

also be responsible to pay for cost of testing. If the testing is satisfactory, the Immigration & Naturalization Service will pay the cost of testing.

LAUNDERING:

Emblems must be able to withstand home laundering, dry cleaning, commercial laundering and/or a combination of all up to and including 50 cycles. Failure to pass shall result in return of all delivered product for full credit.

U.S. MADE:

The emblems are to be produced entirely in the United States of America. All materials used in the production of these emblems, i.e. material, thread, plastic coating and bobbins are to be U.S. made.

ADDENDUM

EMBROIDERED EMBLEMS

DESCRIPTION:

**IMMIGRATION AND NATURLIZATION SERVICE
INFORMATION OFFICER U.S.**

DIMENSIONS: (B* & C*)

3 1/4" x 3 7/8"

BACKGROUND MATERIAL: (D*)

65/35 Polyester/Cotton and/or 100% Emblem Polyester

BACKGROUND COLOR: (E*)

Midnight Navy Blue

EMBROIDERY COLORS: (F*)

COLOR	CABLE COLOR	DENIER RAYON
Amberlite FDB65	Buff HAK 67135	150/2
Gold Metallic 7282G	N/A	100/2
Midnight Navy Blue FDB1	Midnight Blue HZ 67125	100/2
White FD008	White HA 67101	100/2
Red FD17	Scarlet HL 67111	100/2
Kelly Green FD32	Prophet Green HCM 67187	100/2
Royal FD3	Yale Blue HCA 67176	100/2
Yellow FD71	Yellow HH 67108	100/2
Luggage FD57	Gold Brown HCT 67194	100/2

NUMBER OF STITCHES & REVOLUTIONS: (P* & Q*)

10,945 Stitches - 21,890 Revolutions

**United States Immigration and Naturalization Service
Uniform Program Specification #1992 - SHLM-1
Immigration Information Officer's
Maternity Long Sleeve Shirt**

STYLE:

Full cut maternity shirt with two pockets and a center placket front.

FABRIC: 65% Poly/35% Cotton Poplin, 4.25 oz per yard in bright white.

REFERENCE SIZE:

All measurements are based on a size "M".

COLLAR:

Rolled collar with stand. The collar points shall be 2-1/4" long. The collar shall be 2" wide at center back. The collar shall be interlined with polyester. The collar and under collar shall be stitched, turned, and topstitched 1/8" gage. The collar stand shall be 1 1/4" inches high at center back and shall be topstitched 1/16 inch gage at top and bottom.

FRONTS:

The center placket shall be 9 inches long and 1 1/2" inches wide. The top placket shall be on the right side and three vertical buttonholes shall be centered on the placket and equally spaced from top to bottom. A fourth horizontal buttonhole shall be centered in the collar stand. The top placket shall be topstitched 1/16" on each side. The bottom placket shall be 9" long and 1 1/4" wide and shall be topstitched 1/16" gage. Buttons shall be sewn to the bottom placket in locations corresponding to the buttonholes. A 1 1/2" wide pleat shall start under the bottom of the placket and continue to the bottom edge of the front. The half chest width shall be 22" and the hip half width shall be 26 1/2" when measured at top of side vents with pleat expanded. The center front length shall be 27". There shall be 7 inch side vents where front and back panels are joined. The top of the vents shall be bartacked with a 3/8 inch bartack.

POCKETS:

The two breast pockets shall be die cut and pressed to ensure uniformity. The pockets shall be 4 7/8" wide, 4 7/8" deep, and shall have mitered corners 1 1/8" long. The pockets shall have 1 1/4" wide, centered pleats stitched to prevent spreading. The left pocket shall have a 1 1/4" pencil division. Pocket facing shall be 1" wide, and stitched 1/2" from top edge. Pockets shall be top stitched 1/2" across the top corners for reinforcement.

FLAPS:

Scalloped flaps shall be 5 1/4" wide, 2" deep at side, and 2 1/2" deep at the center. A vertical buttonhole shall be located 1/4" from bottom edge of flap. Button shall be located on pocket to correspond to buttonhole location. Flap shall have double stitching 1/8" gage entire width at top with a 1 1/4" pencil division on left flap, and shall be topstitched on bottom and sides 1/8" gage.

SHOULDER STRAPS:

Pointed shoulder straps shall be edge stitched 1/4 gage and shall be set on top of the yoke with bottom edge aligned with the shoulder seam. Straps shall measure 2" at sleeve, and taper to 1-3/8" at the point, with point edges 7/8" wide. Straps shall be cross stitched approximately 2" from sleeve seam.

BADGE REINFORCEMENT:

A two-ply sling 1" wide shall be sewn under the front, centered over left pocket, and shall be stitched to shoulder seam and flap setting stitch. There shall be 2 buttonhole eyelets approximately 7/8" from top of pocket flap spaced 7/8" apart and centered on sling.

SLEEVES:

Sleeves shall be one piece with placket vent. The top and bottom plackets shall be 1/2" wide, and shall have 2 3/4" opening. Plackets shall be topstitched 1/16" gage.

CUFFS:

Sleeve cuffs shall be 1 3/4" wide, topstitched 3/16" gage on the bottom and double stitched 3/8 inch gage with the upper row 1/16" from the top of cuff. A buttonhole shall be centered on the top of cuff 1/2" from the edge. A button on the bottom cuff shall be located to correspond to the buttonhole 1/2" from the opening edge.

BACK:

One piece back with two piece yoke. The yoke shall be 1 3/4" at center and 2 5/8" at sides. Top and bottom edges shall be topstitched 1/16" gage. The center back length shall be 28 1/2" long from the collar seam to the bottom edge. There shall be a 1 1/2" center pleat at the top center back starting under the yoke. Each side of the pleat shall be folded under 3/4 inch. The pleat shall be folded under 3/4". The pleat shall be pressed to a point 7" down from the top.

PATCH:

The Information Officer shoulder emblem is to be sewn securely in the center of the left sleeve with the top edge 1 1/2" below the shoulder seam. The patch is to be sewn with inconspicuous stitching using thread closely matching the navy emblem background color.

BUTTONS:

All buttons shall be 18 ligne pearlescent polyester with 4 holes.

THREAD:

All thread shall be spun polyester.

STITCHING:

Sleeving and closing operations shall use 1/4" gage safety stitch. All other operations shall use stitch type 301.

CUTTING:

Collars, bands, pockets, and flaps shall be die cut to ensure uniformity.

PACKING:

Finished shirts shall be pressed, folded, pinned with straight pins or jet clips and packaged in poly bags.

SIZES:

XS (4), S (6-8), M (10-12), L (14-16), and XL (18-20).

LABELS:

Identification, size, and care labels shall be sewn on the inside, centered under the collar seam.

COLOR:

White-white

**United States Immigration and Naturalization Service
Uniform Program Specification #1992 - SHSM-1
Immigration Information Officer's
Maternity Short Sleeve Shirt**

STYLE:

Full cut maternity shirt with two pockets and a center placket front.

FABRIC: 65% Poly/35% Cotton Poplin, 4.25 oz per yard in bright white.

REFERENCE SIZE:

All measurements are based on a size "M".

COLLAR:

Rolled collar with stand. The collar points shall be 2-1/4" long. The collar shall be 2" wide at center back. The collar shall be interlined with polyester. The collar and under collar shall be stitched, turned, and topstitched 1/8" gage. The collar stand shall be 1 1/4" inches high at center back and shall be topstitched 1/16 inch gage at top and bottom.

FRONTS:

The center placket shall be 9 inches long and 1 1/2" inches wide. The top placket shall be on the right side and three vertical buttonholes shall be centered on the placket and equally spaced from top to bottom. A fourth horizontal buttonhole shall be centered in the collar stand. The top placket shall be topstitched 1/16" on each side. The bottom placket shall be 9" long and 1 1/4" wide and shall be topstitched 1/16" gage. Buttons shall be sewn to the bottom placket in locations corresponding to the buttonholes. A 1 1/2" wide pleat shall start under the bottom of the placket and continue to the bottom edge of the front. The half chest width shall be 22" and the hip half width shall be 26 1/2" when measured at top of side vents with pleat expanded. The center front length shall be 27". There shall be 7 inch side vents where front and back panels are joined. The top of the vents shall be bartacked with a 3/8 inch bartack.

POCKETS:

The two breast pockets shall be die cut and pressed to ensure uniformity. The pockets shall be 4 7/8" wide, 4 7/8" deep, and shall have mitered corners 1 1/8" long. The pockets shall have 1 1/4" wide, centered pleats stitched to prevent spreading. The left pocket shall have a 1 1/4" pencil division. Pocket facing shall be 1" wide, and stitched 1/2" from top edge. Pockets shall be top stitched 1/2" across the top corners for reinforcement.

FLAPS:

Scalloped flaps shall be 5 1/4" wide, 2" deep at side, and 2 1/2" deep at the center. A vertical buttonhole shall be located 1/4" from bottom edge of flap. Button shall be located on pocket to correspond to buttonhole location. Flap shall have double stitching 1/8" gage entire width at top with a 1 1/4" pencil division on left flap, and shall be topstitched on bottom and sides 1/8" gage.

SHOULDER STRAPS:

Pointed shoulder straps shall be edge stitched 1/4 gage and shall be set on top of the yoke with bottom edge aligned with the shoulder seam. Straps shall measure 2" at sleeve, and taper to 1-3/8" at the point, with point edges 7/8" wide. Straps shall be cross stitched approximately 2" from sleeve seam.

BADGE REINFORCEMENT:

A two-ply sling 1" wide shall be sewn under the front, centered over left pocket, and shall be stitched to shoulder seam and flap setting stitch. There shall be 2 buttonhole eyelets approximately 7/8" from top of pocket flap spaced 7/8" apart and centered on sling.

SLEEVES:

Sleeves shall be 8 1/4" long with a 3/4" hem folded to the inside with the raw edge folded down and topstitched 1/16" gage. The bottom edge of the closing seam shall be bartacked with a 3/8" bartack, 1/8" from the bottom edge of the sleeve.

CUFFS:

Sleeve cuffs shall be 1 3/4" wide, topstitched 3/16" gage on the bottom and double stitched 3/8 inch gage with the upper row 1/16" from the top of cuff. A buttonhole shall be centered on the top of cuff 1/2" from the edge. A button on the bottom cuff shall be located to correspond to the buttonhole 1/2" from the opening edge.

BACK:

One piece back with two piece yoke. The yoke shall be 1 3/4" at center and 2 5/8" at sides. Top and bottom edges shall be topstitched 1/16" gage. The center back length shall be 28 1/2" long from the collar seam to the bottom edge. There shall be a 1 1/2" center pleat at the top center back starting under the yoke. Each side of the pleat shall be folded under 3/4 inch. The pleat shall be folded under 3/4". The pleat shall be pressed to a point 7" down from the top.

PATCH:

The Information Officer shoulder emblem is to be sewn securely in the center of the left sleeve with the top edge 1 1/2" below the shoulder seam. The patch is to be sewn with inconspicuous stitching using thread closely matching the navy emblem background color.

BUTTONS:

All buttons shall be 18 ligne pearlescent polyester with 4 holes.

THREAD:

All thread shall be spun polyester.

STITCHING:

Sleeving and closing operations shall use 1/4" gage safety stitch. All other operations shall use stitch type 301.

CUTTING:

Collars, bands, pockets, and flaps shall be die cut to ensure uniformity.

PACKING:

Finished shirts shall be pressed, folded, pinned with straight pins or jet clips and packaged in poly bags.

SIZES:

XS (4), S (6-8), M (10-12), L (14-16), and XL (18-20).

LABELS:

Identification, size, and care labels shall be sewn on the inside, centered under the collar seam.

COLOR:

White-white

**United States Immigration and Naturalization Service
Uniform Program Specification #1992 - SMLM-1
Immigration Information Officer's
Maternity Long Sleeve Smock**

STYLE:

Long Sleeve Maternity Shirts, 10" placket front with four button closure. Front pleat starts at bottom of placket and continues to finished bottom of shirt. Long-sleeve shirt has button cuff. Dress collar with center back pleat. All raw edges serged.

FABRIC:

65% Poly/35% Cotton Poplin, 4.25 oz per yard, with left shoulder emblem affixed and badge tab.

SIZES:

S-L

COLOR:

White-white

**United States Immigration and Naturalization Service
Uniform Program Specification #1992 - SMSM-1
Immigration Information Officer's
Maternity Short Sleeve Smock**

STYLE:

Short Sleeve Maternity Shirts, 10" placket front with four button closure. Front pleat starts at bottom of placket and continues to finished bottom of shirt. Dress collar with center back pleat. All raw edges serged.

FABRIC:

65% Poly/35% Cotton Poplin, 4.25 oz per yard, with left shoulder emblem affixed and badge tab.

SIZES:

S-L

COLOR:

Bright-white

**United States Immigration and Naturalization Service
Uniform Program Specification #1992 - NJM-1
Immigration Information Officer's
Maternity Jumper**

STYLE:

Basic princess-style maternity jumper, sleeveless with V-neck opening and 14" back zipper opening. Gathered front yoke with two side inseam pockets. All raw edges serged.

FABRIC:

100% polyester, Color: Navy

SIZES:

S, M, L

INSIGNIA:

Badge patch to be placed 2-5/8" down from the shoulder seam to top of patch, and 3/4" from armhole to side of patch.

**United States Immigration and Naturalization Service
Uniform Program Specification #1992 - NPM-1
Immigration Information Officer's
Maternity Pants**

STYLE:

Basic one-piece front with two front quarter-top-style pockets and adjustable buttoned waistband which will expand for fit and comfort. The 1-1/4" fully elastic waistband is finished with self fabric. All raw edges serged.

FABRIC:

100% polyester, Tropical; Color: Navy.

Sizes

4 - 18